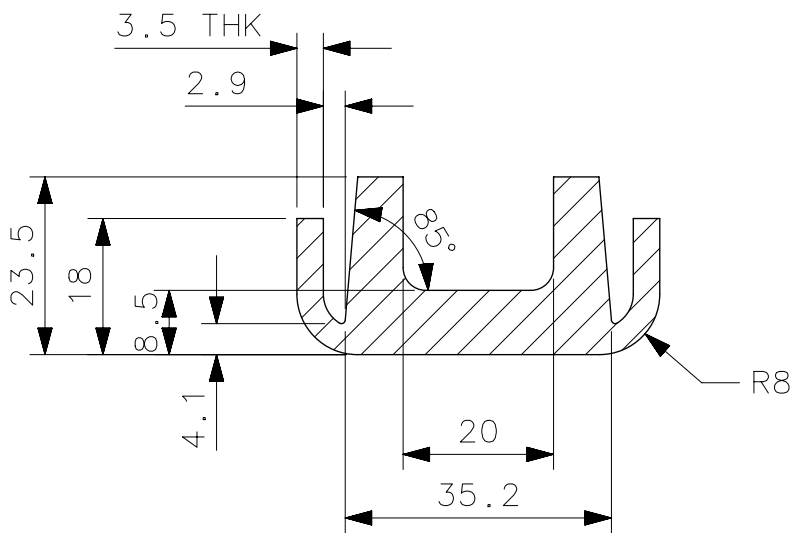
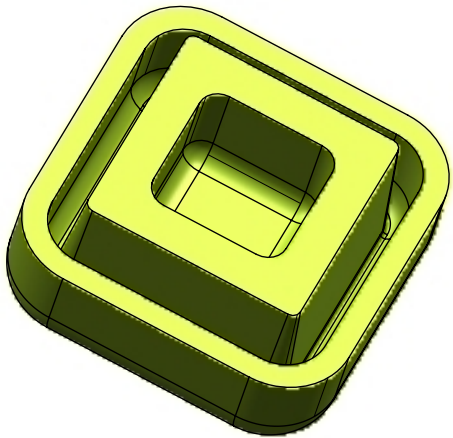
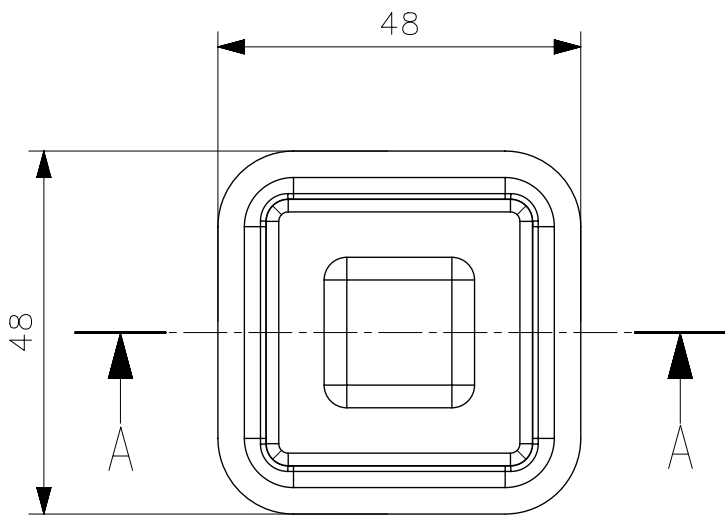




SECTION A-A

REQUIRED SPECIFICATIONS:-

1. MATERIAL: EPDM RUBBER AS PER M&M STANDARD G-00-0213, TYPE 4. EXCEPT
A) HARDNESS : 65±5 SHORE A
B) CLAUSE 10.4 AND 10.5 NOT REQUIRED.
MATERIAL MUST BE ASBESTOS FREE AS PER F-00-1337
2. FINISH: MATTE.

NOTE:-

- 1.IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2.UNSPECIFIED TOLERANCES WILL BE AS PER M&M
STANDARD NO:G00 0359
3.ALLOWABLE FLASH THICKNESS IS 0.4 mm.
4.BLOOMING DEFECT IS NOT ACCEPTABLE ON PART THROUGHOUT LIFE CYCLE .
VOLUME: 11809 mm3
DENSITY: 1.2 g/cm3

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000
		3	6	30	120	400	1000	2000	4000

f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.	OVER UPTO	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		-	10	50	120	400

f	FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM	(X.XX)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE
REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT
WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER19C0005837

PART NO. :
007644437U1

PART NAME :
CAP RUBBER

MATERIAL :
SEE NOTES

HEAT TREATMENT :
SEE NOTES

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL	
CAD ENGG.	AMD		19/04/18	NST	
DESIGNER	HARI		19/04/18	SCALE 1 : 1	
CHECKER	TVK		19/04/18	SHEET 1 OF 1	
APPR.BY	VB		19/04/18	UNIT QTY. : 2	
ALL DIMENSIONS ARE IN mm.				WEIGHT :0.037kg.	

CHECK DRG WITH LATEST CHANGE No.....

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE